

substrate may have a hard decorative coating film . A substrate comprising Ti or a Ti alloy has on its surface an internal hardened layer comprising a first hardened layer and a second hardened layer, wherein the hard decorative coating film is formed on the surface of the internal hardened layer. The cutlery comprises a working part and a grip, and the grip is provided with a floating means such as a hollow part. Titanium tableware having excellent long-term mar resistance and high quality appearance quality is provided, and the decorative value of the tableware can be increased. Further, a process for surface treatment to obtain the titanium tableware with high productivity is provided, as well as a substrate having a hard decorative coating film, which shows excellent mar resistance and high surface hardness. Since the cutlery floats in water, contact of cutlery with one another hardly takes place. Therefore, the cutlery is not marred easily. Moreover, the cutlery is lightweight and can be easily handled.

#### REMARKS

The specification and claims have been amended to place the application in conformance with standard United States patent practice.

Attached hereto is a marked-up version of the changes made to the specification by the current amendment. The attachment is captioned "VERSION WITH MARKINGS TO SHOW CHANGES MADE".